Ecoduct Installation Guide

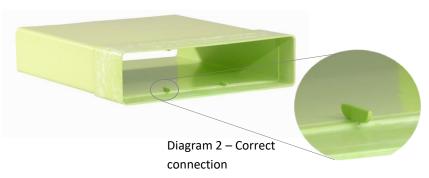
1 Cut duct to length using a 4 inch grinder with a thin metal cutting disc.



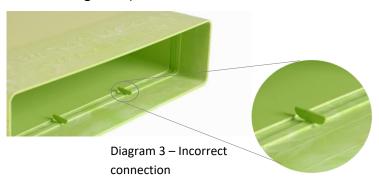
2 Run a bead of fire rated acoustic sealant inside the fitting (see Diagram 1). Ensure the sealant covers the entire area of the duct connector before duct is fitted.



3 Correct connection is made when your duct has been cut square and it slides under the support tabs to fit flush against the middle of the fitting (see Diagram 2.)



4 An incorrect fit will result when the duct has not been cut square or hasn't been pushed all the way in under the tabs (see Diagram 3).



5 Secure the fitting to the duct with one self-tapping screw on each side and two on the bottom of the fitting through to the duct inside (see Diagram 4). Ensure there are no screws inserted at the top of the duct so that the duct can be pulled apart later if required.



Diagram 4 – Self-tapping screw placement

6 The ductwork is to be supported at a maximum 1500mm centres. The use of Ecoduct Duct Clip is recommended.



Diagram 5 – Duct clip support

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